



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

JUN 01 2018

003647

D206-648-013
Job Sheet 178505



Part No: D206-648-013

Job Qty: 4 ea

Part Name: Ground Handling Wheel Modification



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/1/18

Job Tracking No:

Due Date: 6/8/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP Rev:A 05.09.23 New issue KJ/JLM IPP Rev:B 07-12-05 ECN 1080p DD verified by:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		6/8/18	0.00	0.00	Start Up Stores/Pkg-1		JUN 05 2018
110	Packaging	4 pcs		6/8/18	0.00	0.00	Packaging1-2		JUN 05 2018
120	QC	4 pcs		6/8/18	0.00	0.00	QC4		JRB
125	DC	4 pcs		6/8/18	0.00	0.00	DC		JRB
130	Packaging	4 pcs		6/8/18	0.00	0.00	Packaging3-1		DAS 28
140	QC21-FG	4 Ea		6/8/18	0.00	0.00	QC21		21 JUN 11 2018

Part Op 125 - Photocopy bluefile and create labels per PPP D206-648-013 CHG002

Descriptions: 130 - Identify and pack for shipping as per PPP D206-648-013

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C37A	Bolt	16 Ea (4 ea)	90-Start up Operation	504724x4 5074162x12
D2652	Bushing	32 Ea (8 ea)	90-Start up Operation	50541604
D3414-041	Lug	8 Ea (2 ea)	90-Start up Operation	5045785
MS21043-3	Nut	16 Ea (4 ea)	90-Start up Operation	5034415
NAS1149C0363R	Washer	16 Ea (4 ea)	90-Start up Operation	5017102

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C37A	16	125	0
	D2652	32	621	0
	D3414-041	8	44	0
	MS21043-3	16	965	0
	NAS1149C0363R	16	363	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																						
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Dart Aerospace Inc. 1270 Aberdeen Street Hawkesbury, ON K6A 4P4 CANADA TEL : 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S077860 Part: D206-648-013 Job No: 178505 Serial No/Batch: S077860 Revision: _____ Inspector: _____ Exp Date: 06/05/2018 Instructions: _____			MRB (QSI042) Approval _____ _____																																																																							
			Completed By _____																																																																							
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			QC / QA Coordinator Approval _____																																																																							
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